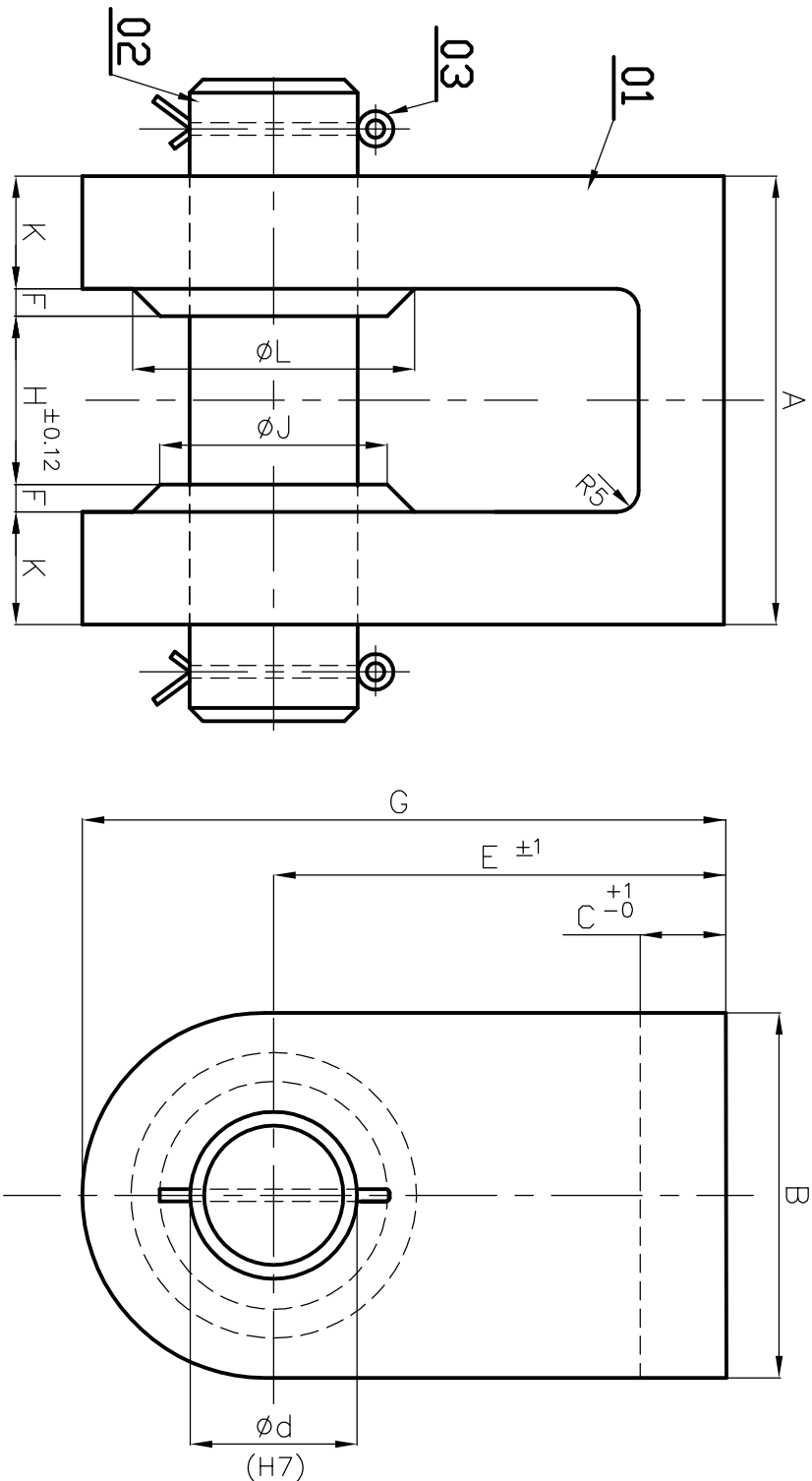


3-80-999-97659

DRAWING NO.

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

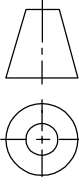
CAUTION



PIN- 1No.	SPLIT PIN- 2Nos.
3.80.999.99230	BPS 417 04- (IS549)

ITEM.02	ITEM.03
---------	---------

[illegible]

BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI, 600 017						NAME	SIGN	DATE
						DRN	P.BALU	20.04.2002
						CHD	R.ANANTH	20.04.2002
						APPD	A.P.M.KUTTY	20.04.2002
REV DATE ALTERED R.ANANTH								
02 06.08.07 APPROVED M.N.VASUDEVAN								
WBA4 TO 8 ADDED IN THE FORM OF TABLE. MC ALTD FOR WBA-3 ASSY FROM 94.821.600.0000 TO 94.821.501.0000								
REV		DATE		ALTERED R.ANANTH				
01		20.06.07		APPROVED M.N.VASUDEVAN				
DIM.52 WAS 50; 77 WAS 75mm.								
DEPT.								
GRADE OF UN TOL. DIM C / M / F					SCALE N.T.S.		WEIGHT (Kg). 0.970	
TITLE WELD ON BRACKET ASSY (FORGED TYPE)						CARD CODE U 01	DRAWING No. 3-80-999-97659	
						REF. TO ASSY / OLD DRG. STANDARD		
						REV 02		